Rear Floor/Rear Floor Cross-member

Mass Production Body Welding Diagram

The rear floor and rear floor cross-member are the base of the rear body and it is critical for the rigidity of the rear body. During replacement, refer to the body dimension chart or body correction chart and determine the position to set the rear floor, and rear floor cross-member, properly. Be sure that the rear floor is not bent or deformed. Weld securely following the welder manufacturer's instructions to maintain the rigidity of the body.